## MECHANICAL ENGINEERING

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Associate Professor

SES program, 2016

## Mechanical Engineering

- What is Mechanical Engineering
  - Sub-disciplines in mechanical engineering
    - Trends in mechanical engineering
  - Applications and projects in mechanical engineering
- Approaching Mechanical Engineering
  - Problem motivation
  - Analytical approach
  - Modeling
  - Experiments
- The example of Energy Use and Cycles
- Solar house projects

## Mechanical Engineering

#### What do mechanical engineers do?

- Move objects
- Support objects
- Provide power
- Run systems
- Make products
- Develop technology

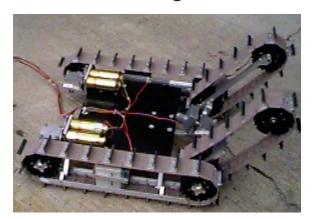
- •physical objects/materials
- structures
- •engines
- control systems
- manufacturing plants
- •research

- •dynamics/fluids/heat trans
- •statics/strength of mat
- thermo/fluids
- controls
- materials/manufacturing/ machine components
- senior design





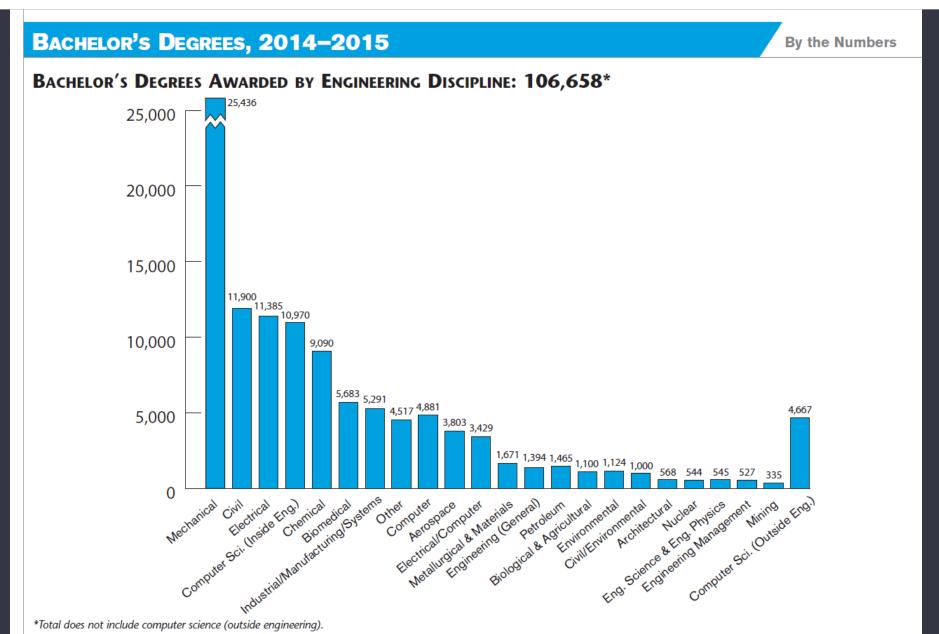
http://www.paeenterprises.com/



## Mechanical Engineering

Mechanical Engineering deals with problems in energy conversion, mechanical component and system design, man and machine environments, and instrumentation and control of processes.

#### What are the most popular engineering disciplines?



## Projects at Santa Clara Human Powered Utility Vehicle El Salvador





## Submersible Project



## Other Senior Projects

Solar water pump system



Steerable headlights

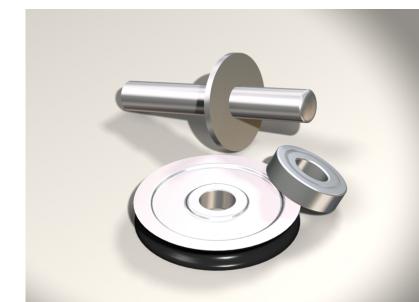


Mini-Baja car (SAE)

## Computer Aided Manufacturing



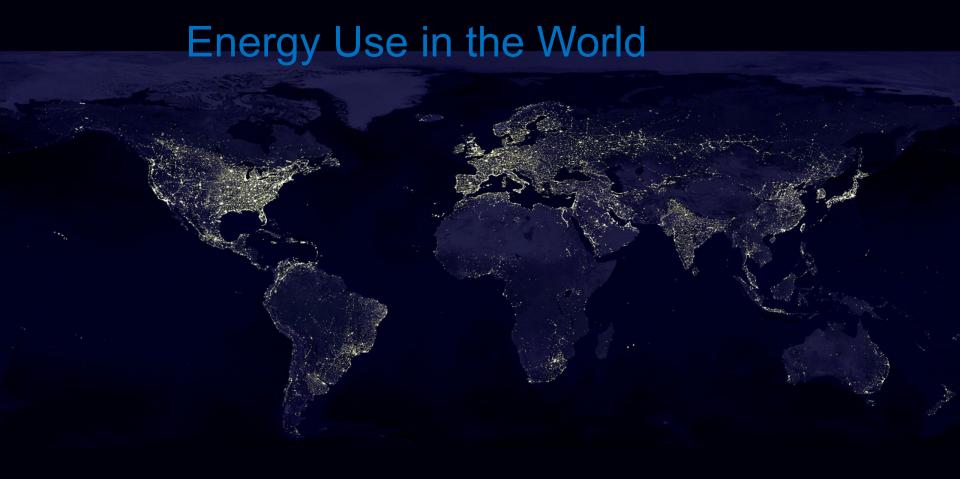
engineers can create and manufacture countless parts of machines and consumer products.



## Alternative Energy Sources



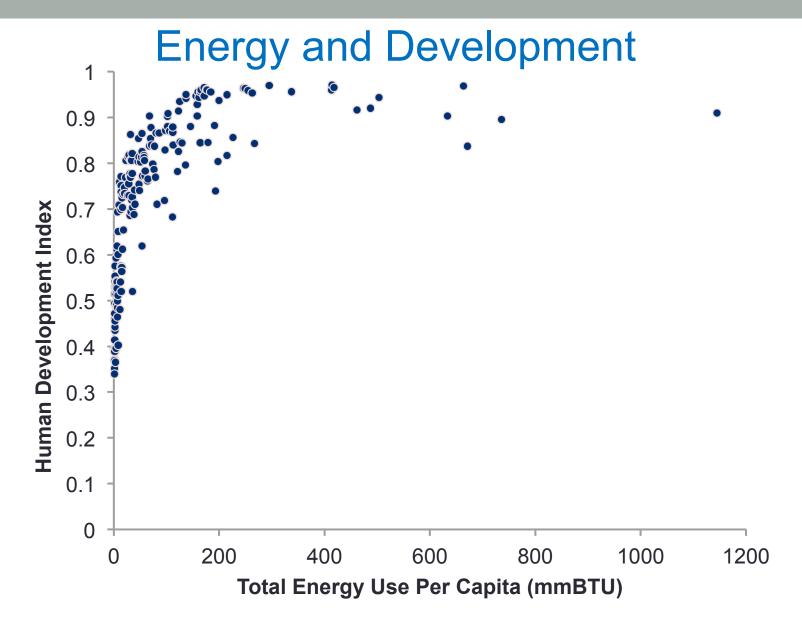
In addition to being involved in traditional electric power generation, mechanical engineers are also engaged in alternative energy sources.



"Earth at Night" from NASA Earth Observatory

Austin Brown, BITES workshop, Oct. 12<sup>th</sup> 2012 National Renewable Energy Lab.

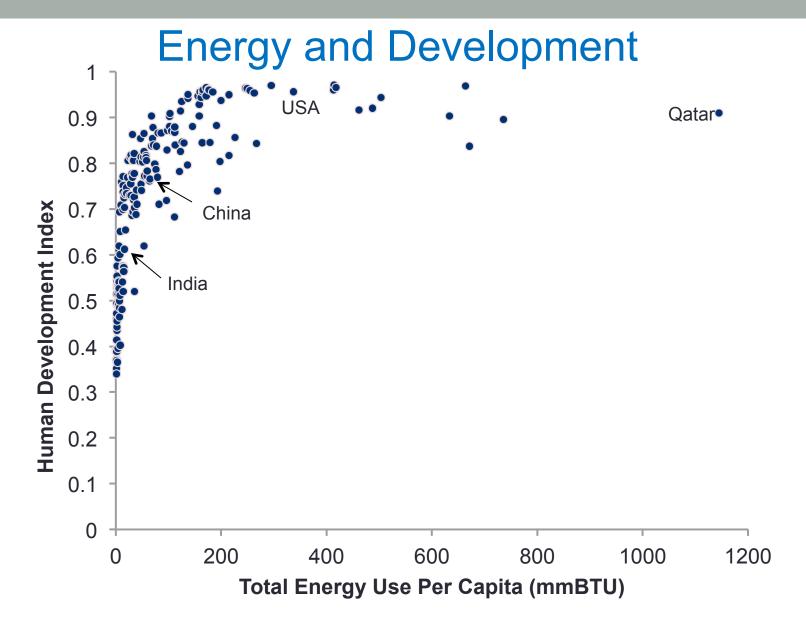




HDI: United Nations

Energy Use: International Energy Agency

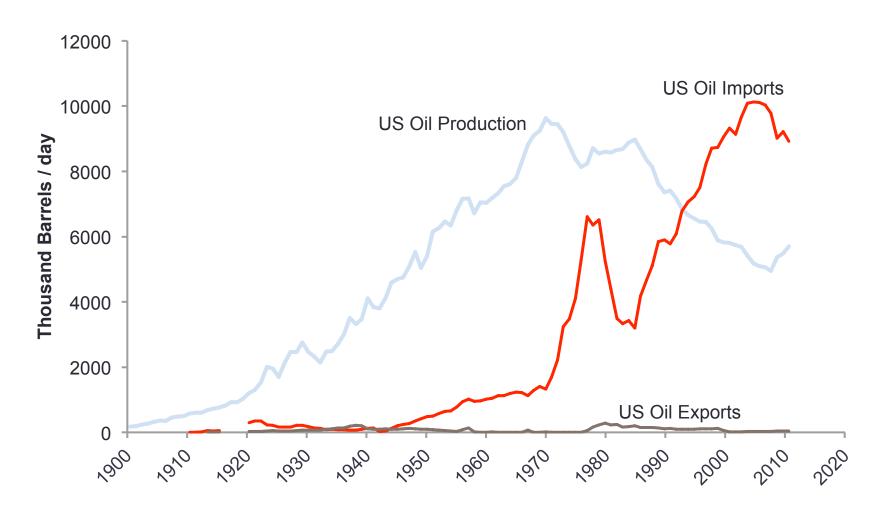
A. Brown, NREL



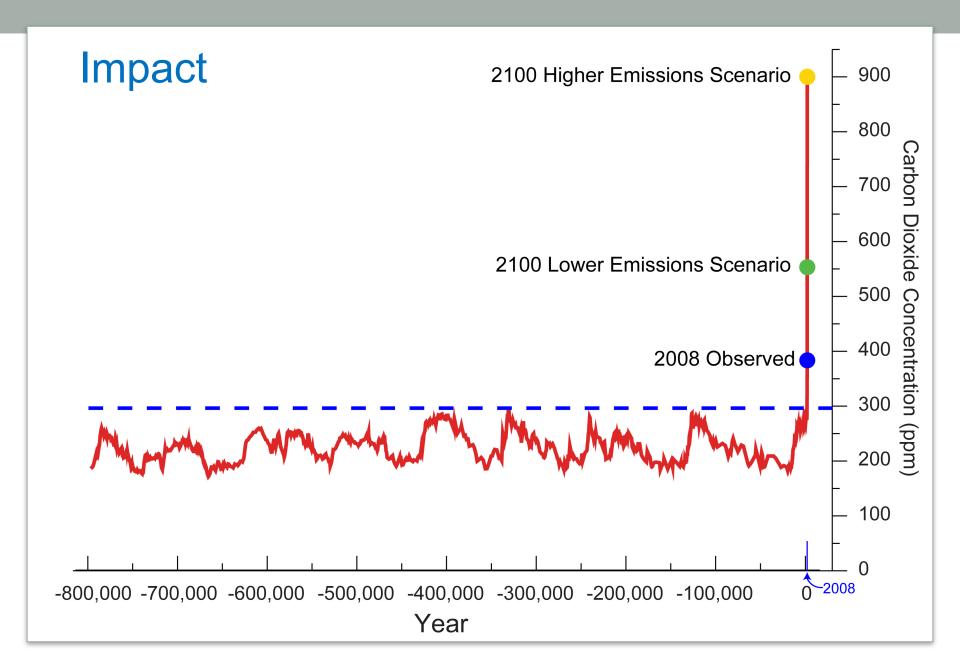
HDI: United Nations
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A. Brown, NREL

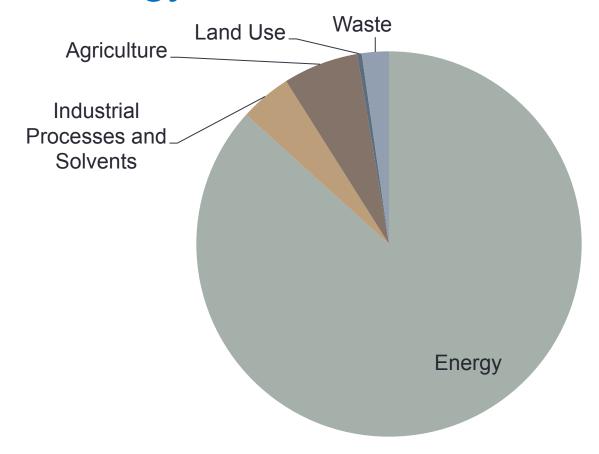
#### U.S. Use of Oil



U.S. Energy Information Agency



## Most Greenhouse Gas Emissions Come from Energy

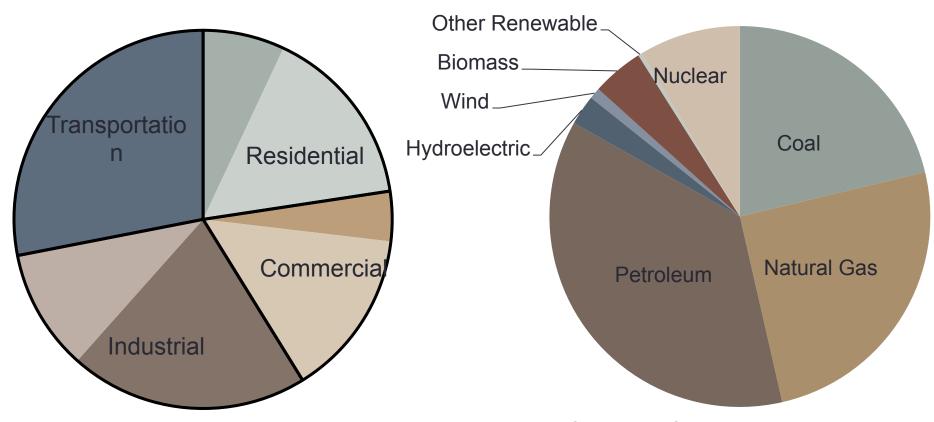


GHG emissions by source (total 6.63 billion tonnes)

#### Where and What do we Use?

#### **Primary Energy Use by Sector**

#### **Total Primary Energy Use by Source**

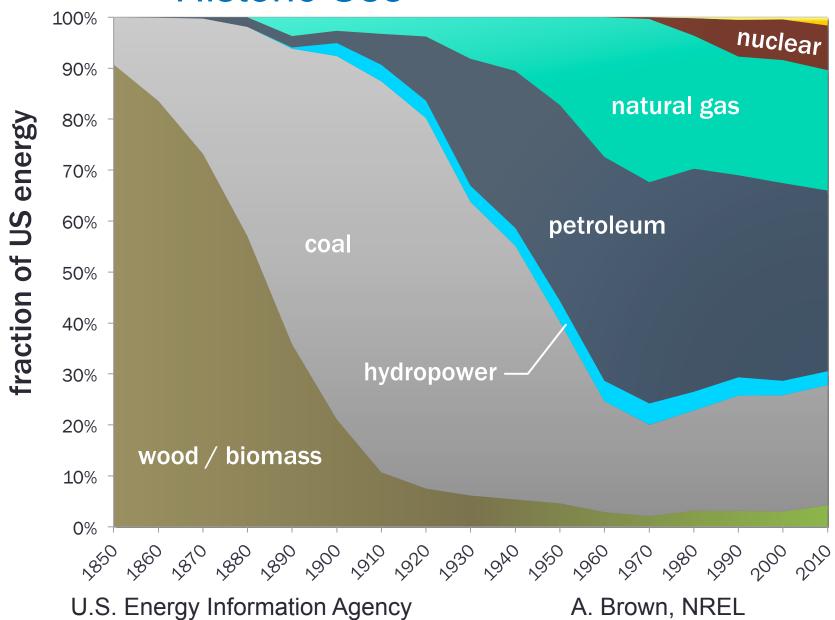


Energy use (total 98 quadrillion BTU)

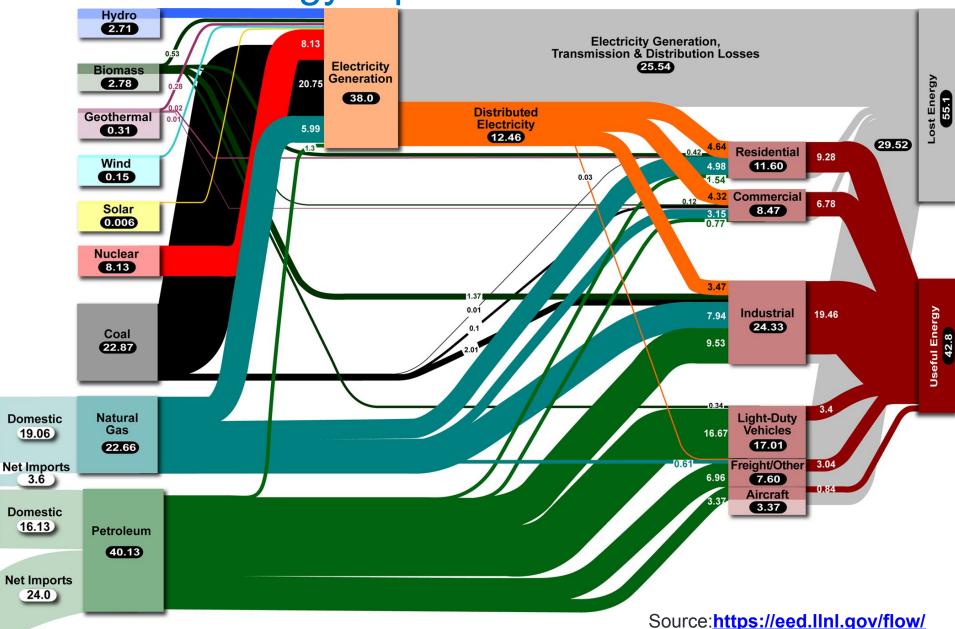
U.S. Energy Information Agency

A. Brown, NREL

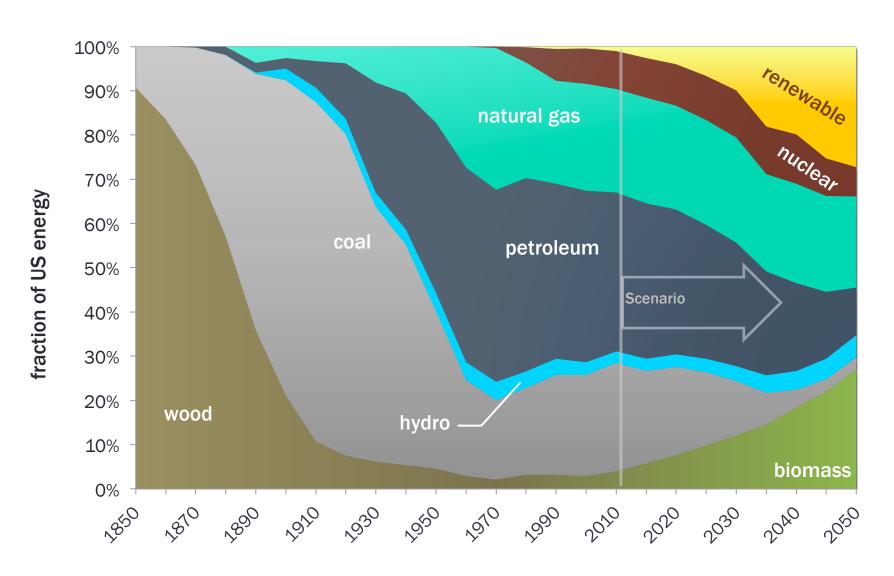
#### **Historic Use**



**Energy Pipeline** 



## Where can we go?



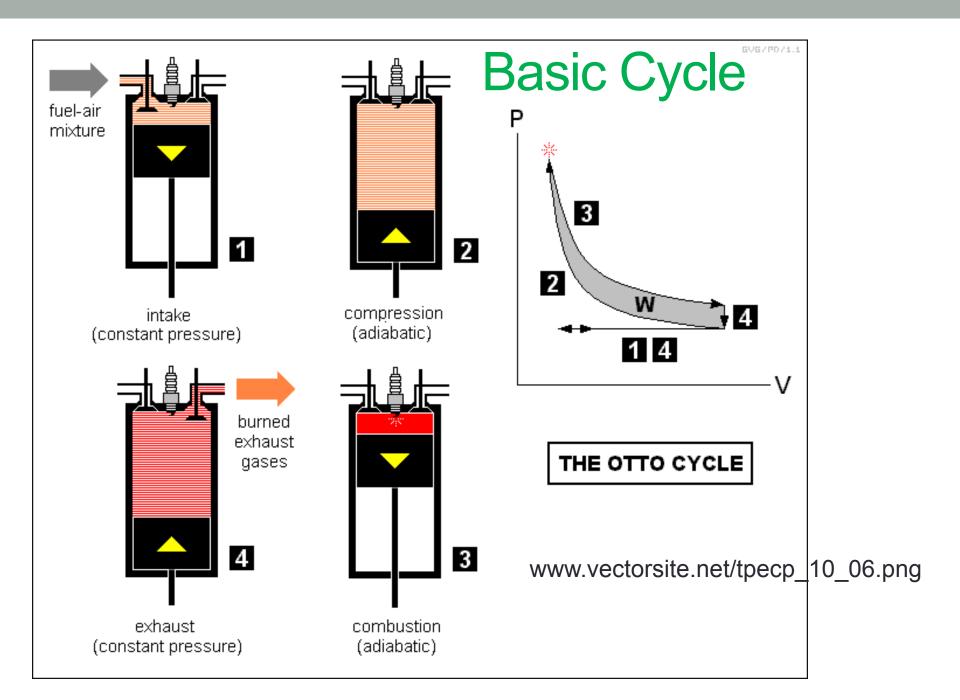
U.S. Energy Information Agency

A. Brown, NREL

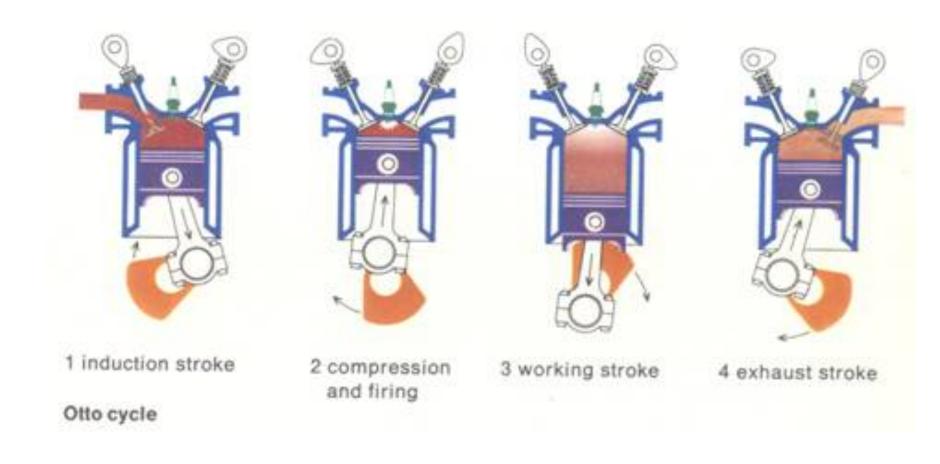
#### **Energy Sources Conversions and Use** Energy Sources Photovoltaics Biomass Fuels Wind, Hydroelectric, Solar, Thermal Waves, Tidal Energy Forms Electrochemical Chemical Mechanical Electricity Heat Work Nuclear Energy Sources Fossil Fuels Geothermal To End Uses: Residential, Industrial, Nuclear Fuels Transportation

# AIR-STANDARD CYCLES (FROM THERMODYNAMICS CLASS)

Otto (spark ignition—gasoline)



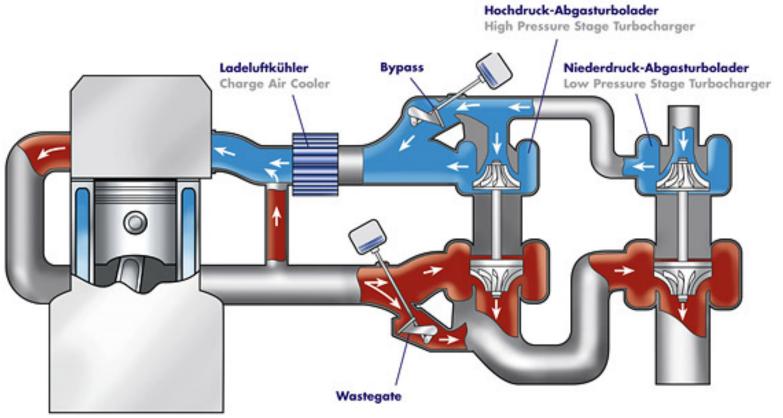
## **Mechanical Operation**



## Improvements—Turbocharging

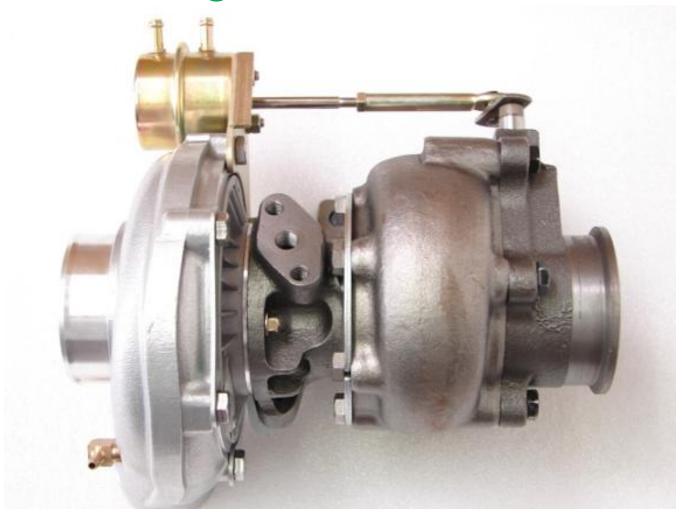
#### 2-stufige geregelte Aufladung (R2S™)

Regulated 2-stage Turbocharging (R2S™)



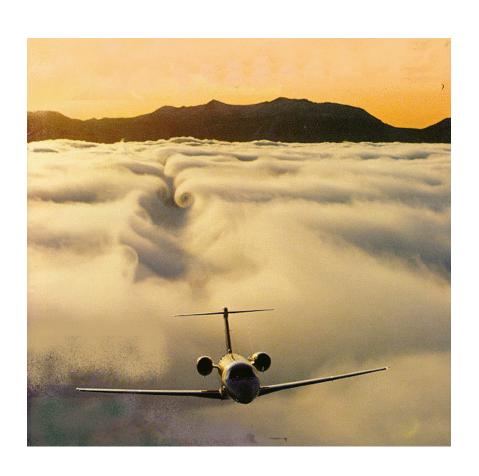
http://www.whnet.com/4x4/pix/R2S.jpg

## Turbocharger

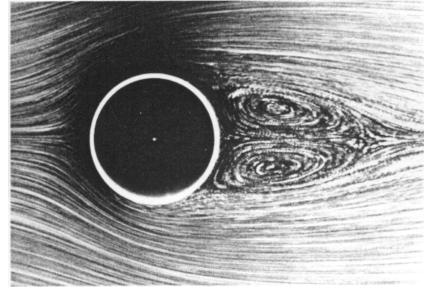


http://images.andale.com/f2/104/107/24391401/2007/4/17/T3T4\_WG\_TURBOCHARGER.JPG

#### Introduction to Computational Fluid Dynamics (From Fluid Mechanical Class Mech 122) D. Fabris, K. Lynch, D. Rich

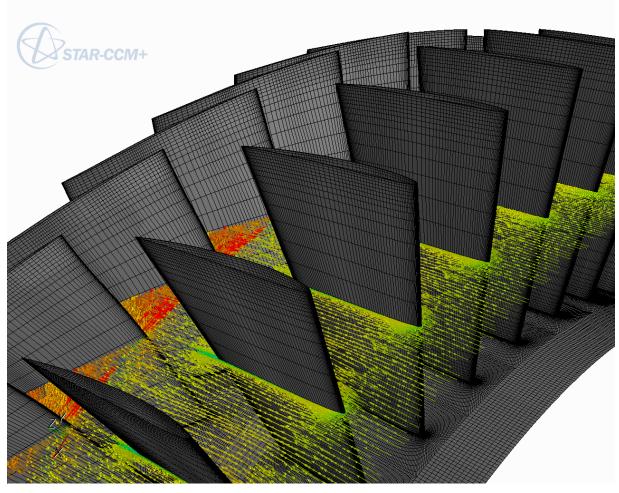






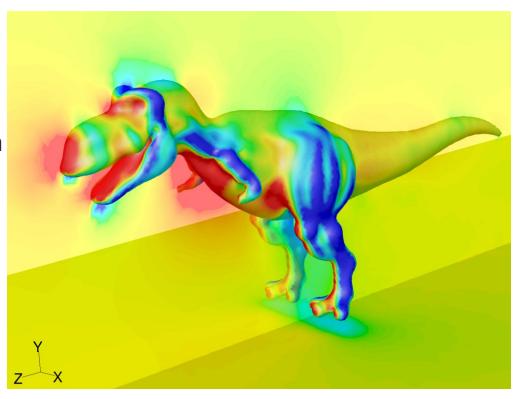
## Applications of CFD

- Aerospace
- Automotive
- Biomedical
- Building
- Civil Engineering
- Chemical Process
- Environmental
- Marine
- Power Generation
- Sport Equipment
- Turbomachinery



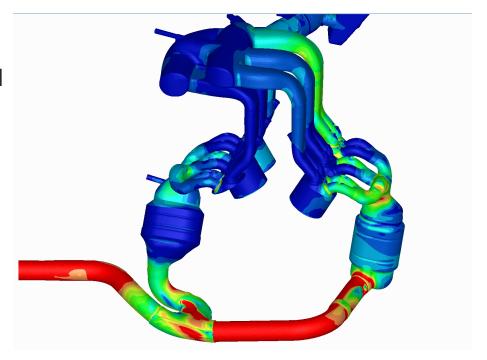
#### CFD - how it works

- Appropriate initial and boundary conditions are selected. Fluid properties are drawn from experiments. Simplifying assumptions make the problem more tractable (e.g., steady-state, inviscid, incompressible, two-dimensional).
- General conservation (transport) equations for mass, momentum, energy, etc., are discretized into algebraic equations.
- The conservation equations are solved iteratively to render the flow field.
- Convergence is reached when:
  - Changes in solution variables from one iteration to the next are negligible.
  - Residuals provide a mechanism to help monitor this trend.
  - Overall property conservation is achieved.



#### Visualization

- Graphical tools:
  - Grid, contour, and vector plots.
  - Pathline and particle trajectory plots.
  - XY plots.
  - Animations.
- Numerical reporting tools:
  - Surface and volume integrals and averages.
  - Flux balances.
  - Forces and moments.



## Summary

- Mechanical Engineering is composed of many subfields
- Mechanical Engineering Approach
  - Problem motivation
  - Analysis
  - Modeling
  - Experiments
    - → Solutions, machines and knowledge

# SOLAR DECATHLON 2007, 2009, 2013

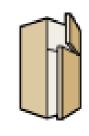
#### Solar Decathlon Overview

- 10 contests, 20 university teams
- Judging some numeric, some subjective 1000 points total
- 18 months to design, analyze, document, build, test, transport 800-1000 ft<sup>2</sup> solar powered home
- Fully functional home (except toilet): kitchen, living room, bedroom, bathroom, with all appliances
- Built on SCU campus and trucked to Washington DC/ Irvine CA for competition

#### 2009 contests



Architecture



**Appliances** 



Engineering



**Net Metering** 



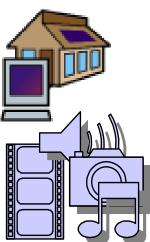
Graphics and Communication



Lighting



The Comfort Zone



**Market Viability** 



**Hot Water** 

Home Entertainment

## Santa Clara Approach

- Our perspective is that this is a student <u>run</u>, and student <u>driven</u> project
- Students come up with the designs, perform the analyses, and build the systems (with expert help as needed)
- Students organize themselves, and make the decisions
- The faculty's job is to mentor, advise, facilitate, oversee, and encourage the team

# History - 2007

- SD 2007 Ripple House
  - Biggest, highest profile project ever undertaken by SCU students
  - Almost totally undergrad, minimal architecture input
  - 21<sup>st</sup> school chosen, accepted after CalPoly dropped out 3 months behind others (3/2006)
  - Smallest engineering school, and may have been smallest school overall

#### **2007 Teams**

**Carnegie Mellon University** 

**Cornell University** 

**Darmstadt University of Technology** 

**Georgia Institute of Technology** 

**Kansas State University** 

**Lawrence Technological University** 

**Massachusetts Institute of Technology** 

**New York Institute of Technology** 

**Santa Clara University** 

The Pennsylvania State University

Team Montreal (École de Technologie Supérieure, Université de Montréal, McGill University)

**Texas A&M University** 

**University of Cincinnati** 

**University of Colorado** 

**Universidad de Puerto Rico** 

**University of Illinois** 

**University of Maryland** 

**University of Missouri - Rolla** 

Universidad Politécnica de Madrid

The University of Texas at Austin

### SD 2007 Timeline

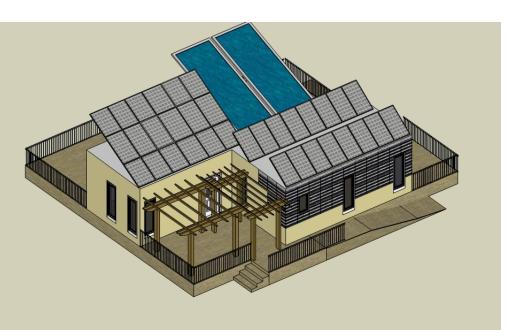
- March 2006 entry (other schools started in January)
- August 2006 first major design deliverable
- October 2006:
  - Comprehensive Energy Analysis Report
  - Website Content
- March 6, 2007:
  - Construction Drawings and Specifications
- June 1, 2007:
  - Begin construction
- August 7, 2007
  - Updated Construction Drawings & Specs
- October 2007 contest

rchiCAD Educational version, not for resale. Courtesy of Graphisoft.



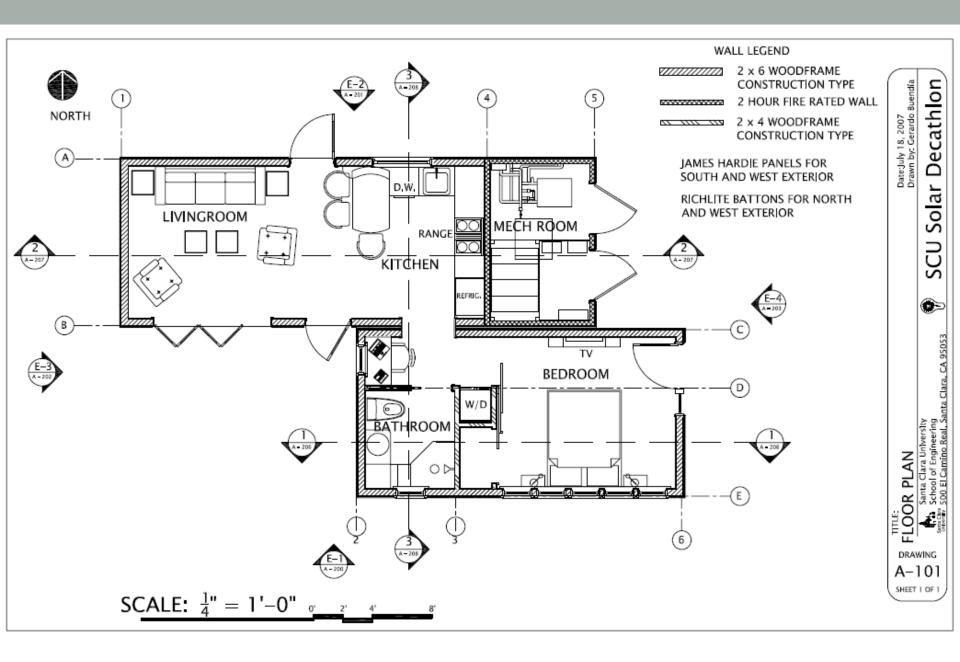
GRAPHISOF

February-March '07



























## SOLAR Sept 25 - depart

#### Solar Decathlon 2007 Schedule

Sunday		Monday		Tuesday		Wednesday	Thursday		Friday		Saturday		
	Sept 30		Oct 1	Oct 2		Oct 3		Oct 4		Oct 5		Oct 6	
				Team Registration		01 AM Assembly	/ Begins		SCU Arrives 8 PM				
Oct 7  Rest Day		Oct 8		Oct 9		Oct 10	Oct 11 Final Inspections ************ VIP & Media Tours		Tours/Workshops	Oct 12	Tours/Workshops	Oct 13	
		Assembly		Instrument Web C		t Houses &				Opening Ceremony (10 AM)		Judging	
			71330111319		vved C	onnect	VIP Reception		Tou	Scoring Begins	Tou		
sdo	Oct 14	sdo	Oct 15	sdo	Oct 16	Oct 17	Tours/Workshops	Oct 18	sdo	Oct 19	Oct 20 Tours and Workshops		
orksh		orksh	Performance	/orksh				Building	orksho	Scoring Ends 1 PM			
Tours/Workshops	Judging	Tours/Workshops	Testing Begins	Tours/Workshops		Performance Testing (no tours)	Tours/W	Industry Day	Tours/Workshops	Awards Ceremony 2 PM	R	Awards Reception PM	
	Oct 21		Oct 22		Oct 23	Oct 24							
Disassembly						Tour Hours: 11 a.m – 3 p.m. Weekdays 10 a.m. – 5 p.m. Weekends							

























## Summary

#### <u>Darmstadt</u>

1st Architecture

1<sup>st</sup> Engineering

1st Lighting

3<sup>rd</sup> Appliances

1<sup>st</sup> Energy Balance

#### <u>Maryland</u>

1<sup>st</sup> Communications

2<sup>nd</sup> Architecture

2<sup>nd</sup> Lighting

2<sup>nd</sup> Market Viability

1st Energy Balance

#### Santa Clara

2<sup>nd</sup> Communications

2<sup>nd</sup> Appliances

1st Hot Water

2<sup>nd</sup> Getting Around

1st Energy Balance

#### <u>Colorado</u>

1st Getting Around

3<sup>rd</sup> Engineering

### <u>Illinois</u>

1st Market Viability

1st Comfort Zone

#### Texas A&M

1st Appliances



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A secure web-based platform, SeriousEnergy Manager gives building owners and facility managers real-time, always-on insight and control to continuously optimize and cut energy usage in all types of commercial buildings.

While other "energy management" solutions specialize in monitoring and prevention of system failures and malfunctions, SeriousEnergy Manager goes beyond this "one time tune-up" approach. SeriousEnergy Manager continuously drives savings by finding systems out of tune, running at incorrect times, or running inefficiently. The combination of persistent commissioning, proprietary algorithms, and customized settings provides customers with unmatched analytics and rule-based controls to continuously optimize and save energy usage.

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SeriousEnergy Manager Overview Brochure



**Building Energy** Management System



Solutions



Case Studies



SeriousEnergy Manager Alliances



Members-Only Partner Portal



SeriousEnergy Manager Customer Login

>>





**Empire State** Building



**UMG Universal** Studios



Manheim Township High School



**Passive House** by Bilyeu

**Homes** 



CoreHaus

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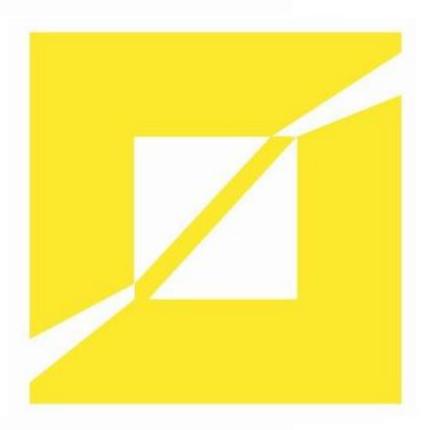


# 2009 SOLAR DECATHLON

#### Collaboration



- SCU participated in 2007 SD on its own
- Placed 18<sup>th</sup> in architecture and sought to do better in 2009
- Several partners were considered before CCA was picked
- Team grew from faculty connection between schools



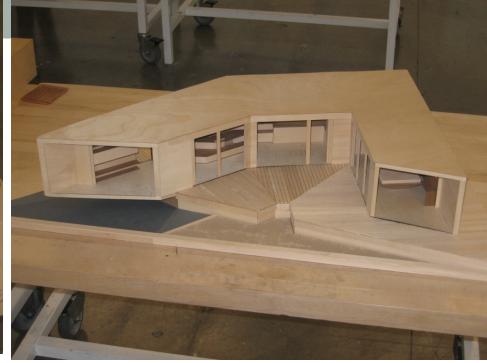
# REFRACT HOUSE

SANTA CLARA UNIVERSITY & CALIFORNIA COLLEGE OF THE ARTS

- Thinking "outside the box" don't need to be a cube
- Refract "bent box" outline
- House design and use follow sun path (E to W)
- California lifestyle- outside/deck is integral part of house
- Reflecting pond, rain catchment
- Reclaimed redwood and elm
- Billboard rain barrier
- Extensive glazing, daylighting
- Focus on livability and efficiency

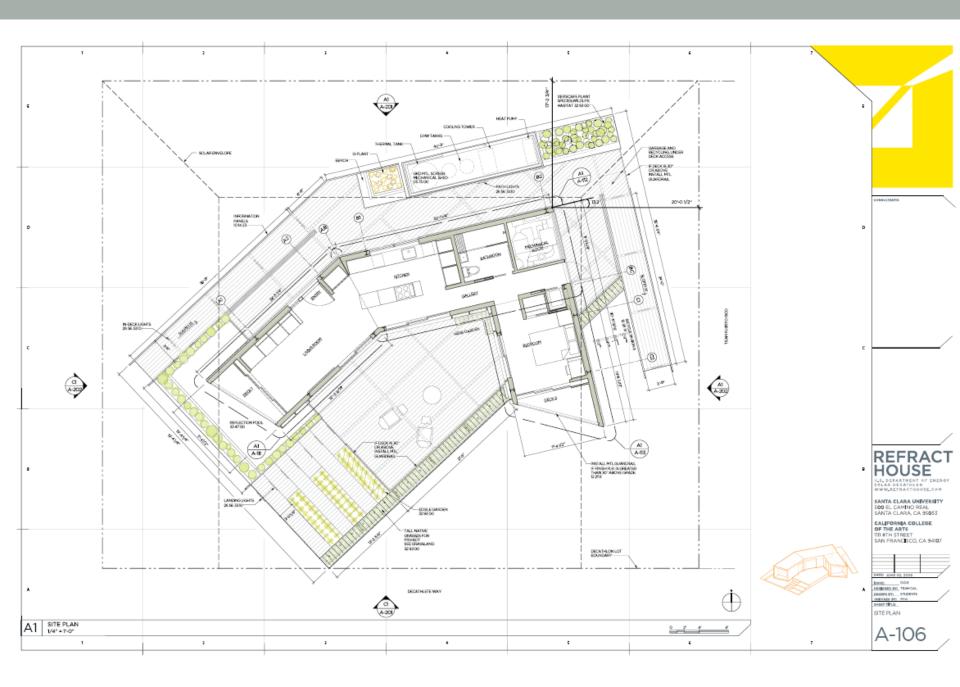
### **Architectural Features**

















- University of Arizona
- Cornell
- Darmstadt
- Illinois
- Iowa State University of Science and Technology
- University of Kentucky
- University of Louisiana @ Lafayette
- Madrid
- University of Min
- Missouri University of Science and Technology













- Rice
- SCU / CCA





 University of Calgary / SAIT Polytechnic / Mount Royal College

 Boston Architectural Colle **Tufts** 

 University of Waterloo / Ryerson / Simon Fraser



- VPI
- University of Wisconsin -Milwaukee









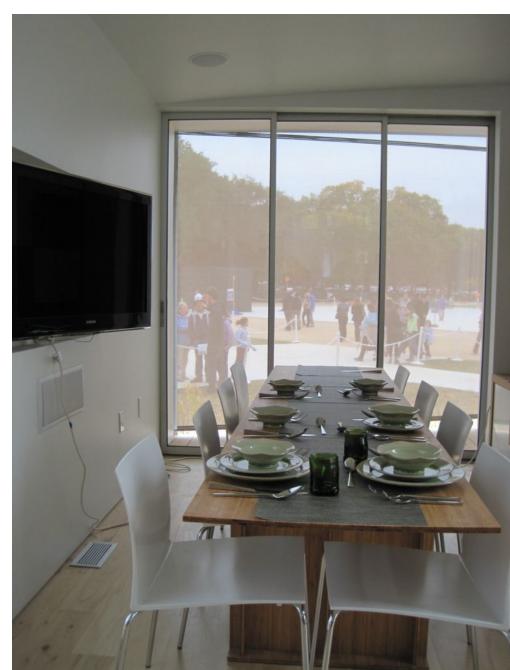
















#### Structure

- For transportation, house divided into three modules 11.5 feet wide
- Open tubes required extensive steel to resist moments
- Finished modules weighed 16-22,000 lbs







#### PV

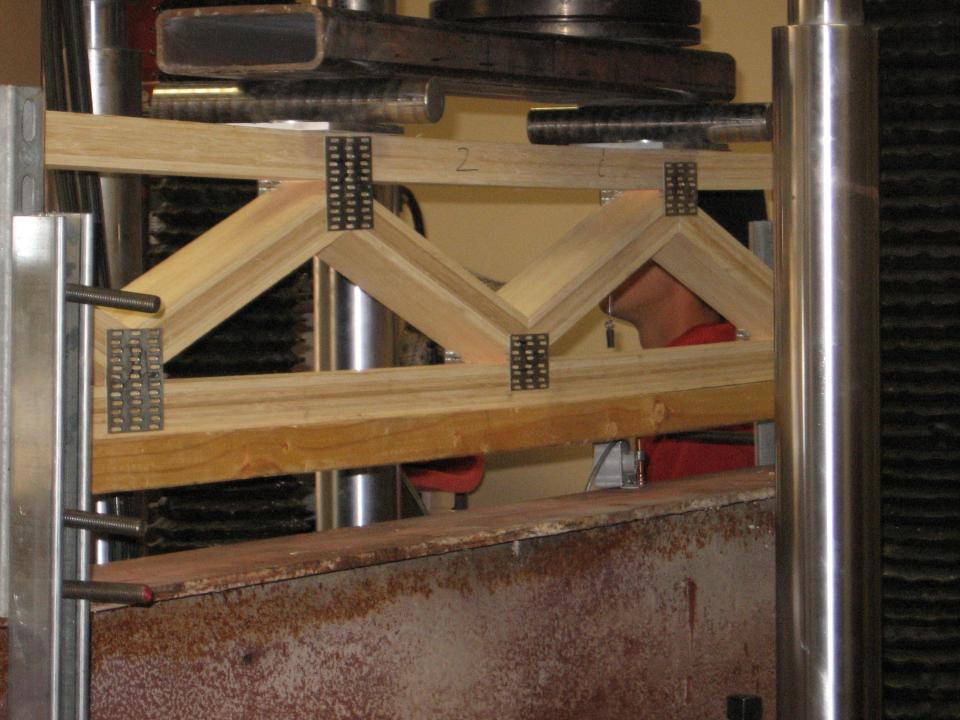
- In July, forced to abandon solar thermal system and go all electric
- 38 SunPower 225 panels ~10.2 kW peak
- Integrated into roof line at ~8 degrees
- Restricted in angle due to height limitation
- Two Sunny Boy 5000 inverters





#### **Bamboo Truss**

- Original design by SCU students and faculty
- Bamboo I-Beams successfully developed and used in 2007 house
- Open web trusses developed to reduce material and ease wiring
- Extensive testing done on campus to qualify beams as load bearing members









- Juried contests:
  - Architecture: 1<sup>st</sup>, 98/100
  - Market Viability: 3<sup>rd</sup>, 92/100
  - Engineering: 2<sup>nd</sup>, 95/100
  - Communications: 1<sup>st</sup>, 69.75/75
  - Lighting Design: 6<sup>th</sup>, 68.25/75

## Results

### Objective Contests

- Comfort Zone: 14<sup>th</sup>, 63.088/100
- Hot Water: 3<sup>rd</sup>, 95/100
- Appliances: 2<sup>nd</sup>, 92.58/100
- Home Entertainment: 2<sup>nd</sup>, 92.183/100
- Net Metering: 12<sup>th</sup>, 100.239/150

### Overall

- Team Germany: 1st, 908.297/1000
- Illinois: 2<sup>nd</sup>, 897.300/1000
- Team California: 3<sup>rd</sup>, 863.089

## Results

Contest	Team California	Illinois	Germany
Architecture	1 – 98	12 – 77	3 – 94
Market Viability	3 – 92	14 – 86	5 – 91
Engineering	2-95	5 – 88	4-91
Communications	1 – 69.75	10 – 60.75	15 – 53.25
Lighting Design	6 – 68.25	2-70.5	3 – 67.75
Comfort Zone	14 – 63.088	2 – 91.652	1 – 92.008
Hot Water	3 – 95	1 – 100	2 – 95.2
Appliances	2 – 92.58	1 – 93.537	5 – 89.051
Home Entertainment	2 – 92.183	1 – 92.625	4 – 87.038
Net Metering	12 – 100.239	2 – 137.236	1 – 150
Total	3 – 863.089	2 - 897.300	1 – 908.297





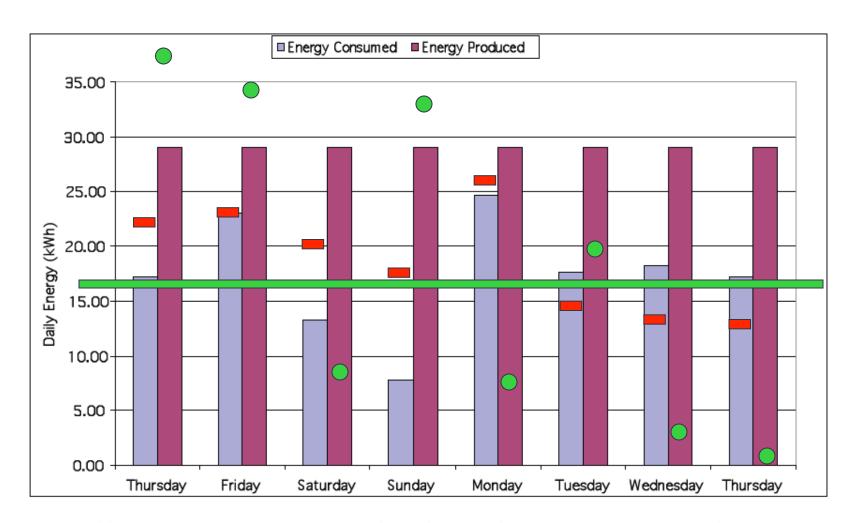


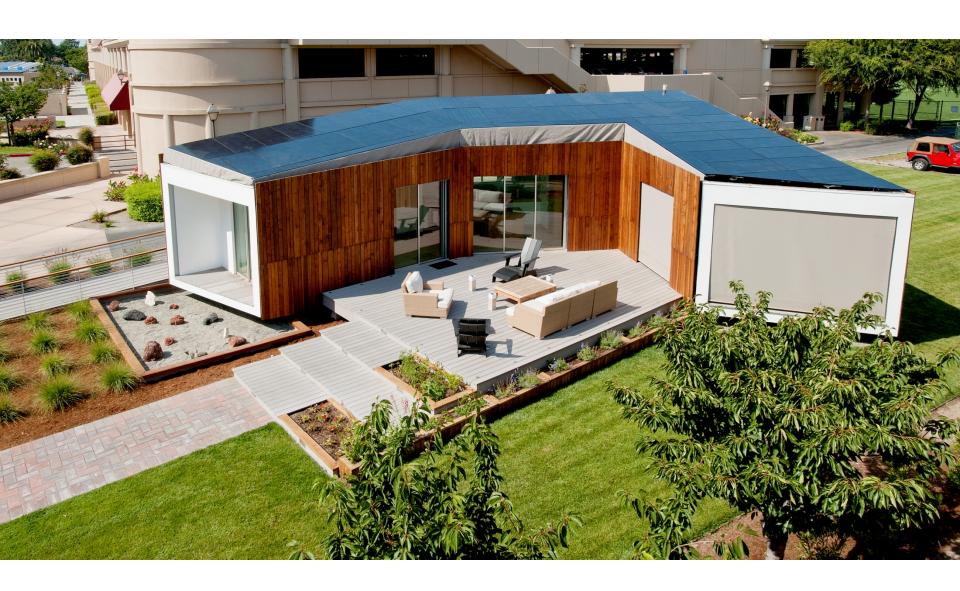
Figure 17: Expected house energy consumption and production during a competition week





## **Afterlife**

- Set up on campus now
- Used as tour site, education center, and research site



- Submited a proposal to NREL, December 2011, and selected to participate
- Proposal includes:
  - Technical innovation and design
  - Fundraising and team/institutional support
  - Curriculum integration and project planning

## Solar Decathlon 2013

## Solar Decathlon 2013

## -- Changes to contest

 Location – Great Park of Orange County (former El Toro Naval Air station)



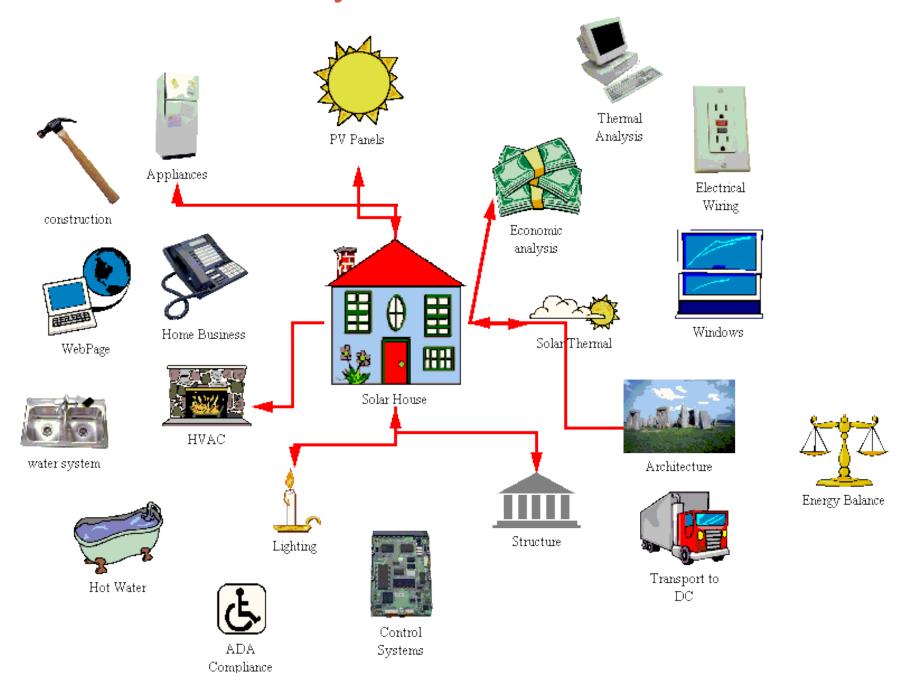


New contest – affordability (max points for \$250k or under)

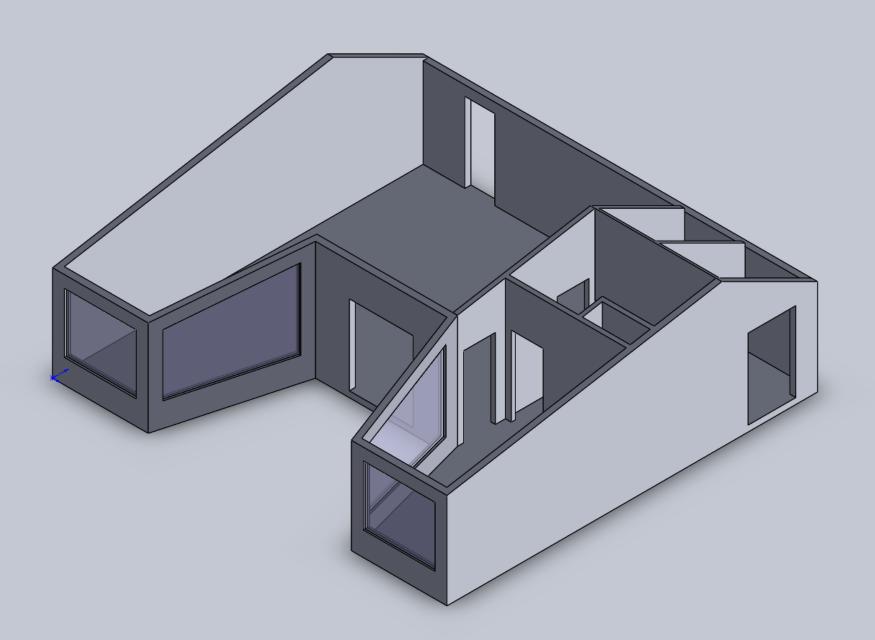
# Design Process

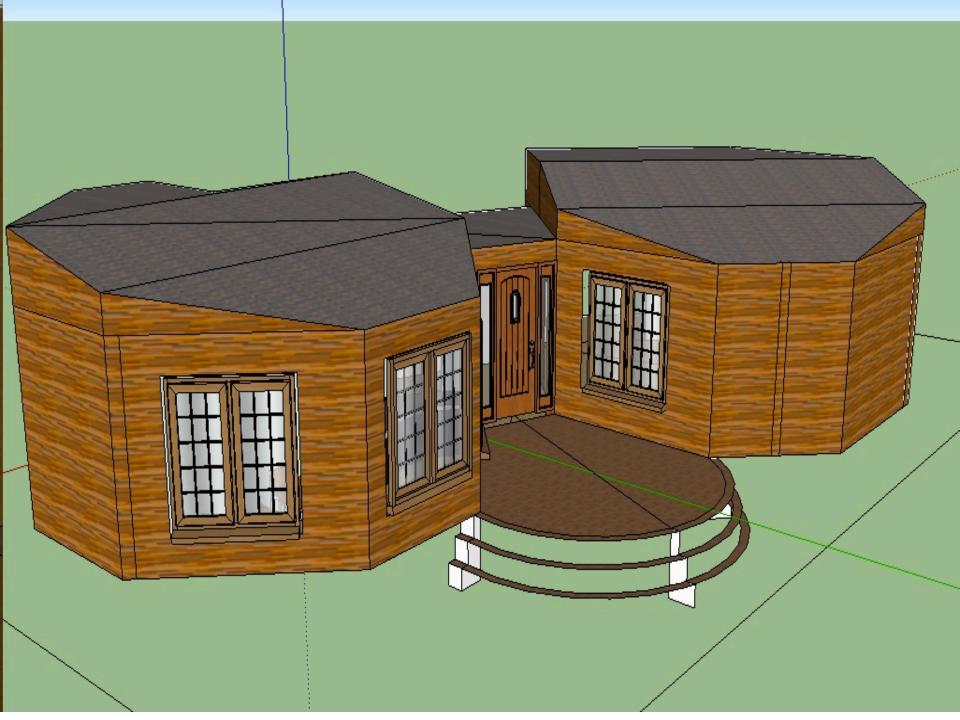
- Need: ~1000 sq ft home, totally solar powered, delivered to Irvine in Sept. 2013
- Problem Definition: ???
- Information Gathering: Find products and designs on the market, study past contests, become expert on your area, know the rules and regulations, find potential sponsors/donors, etc.

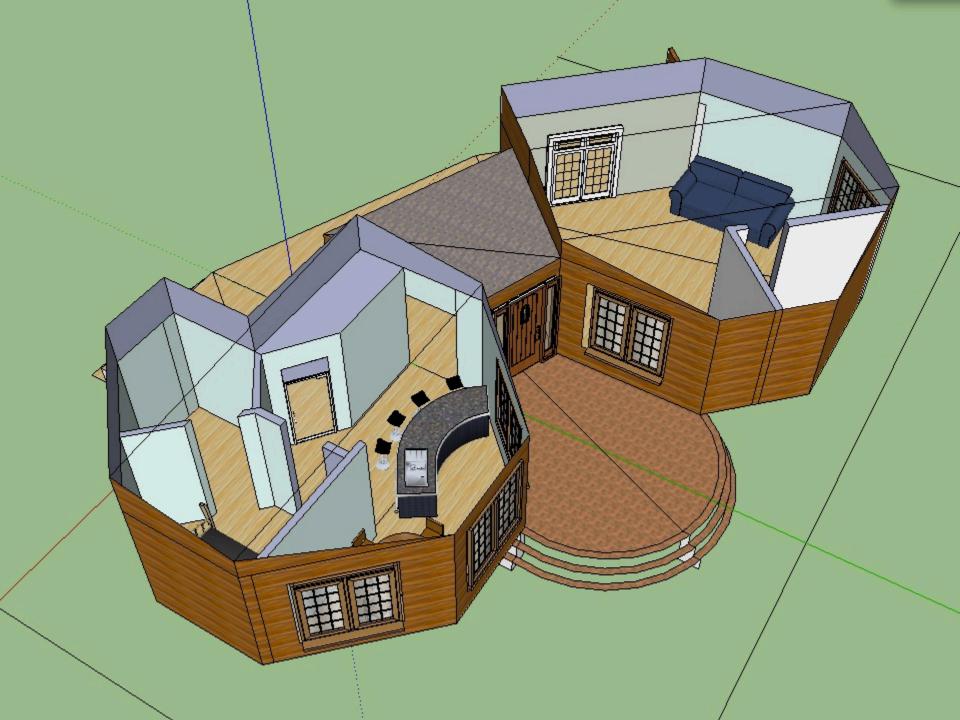
## Solar House as System

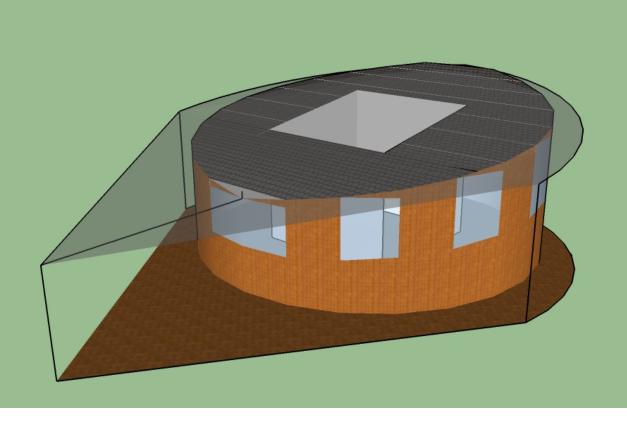


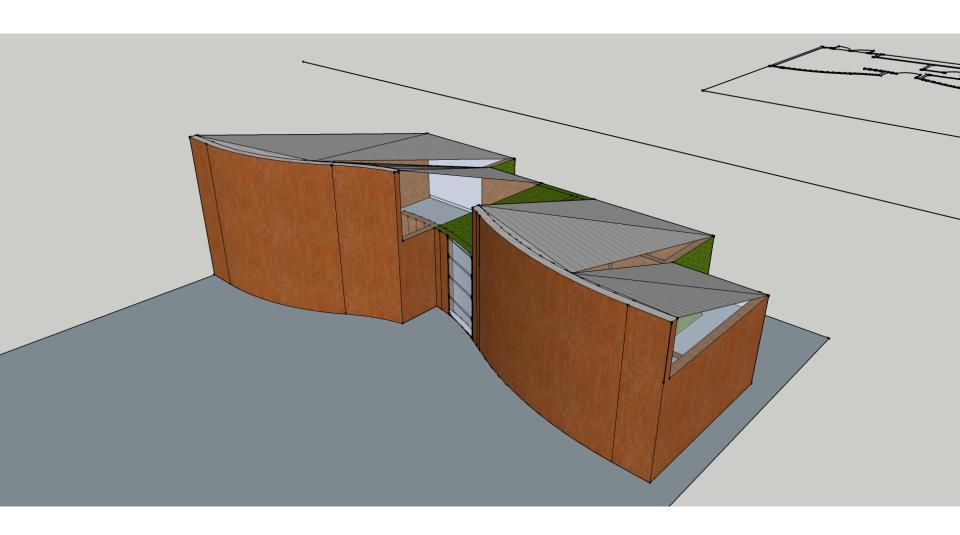




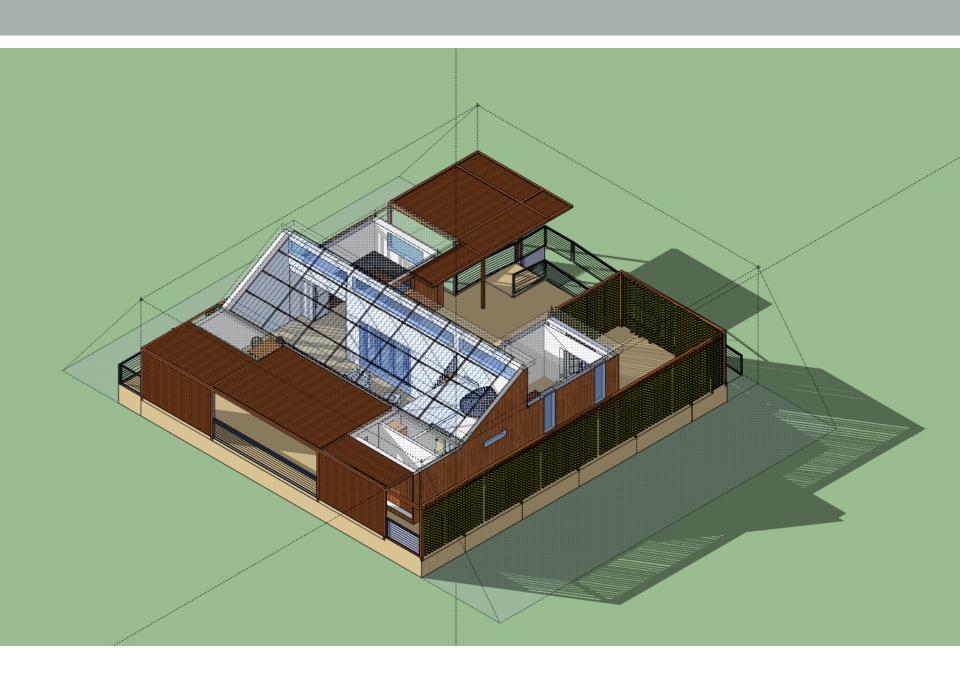












# Design – Radiant House

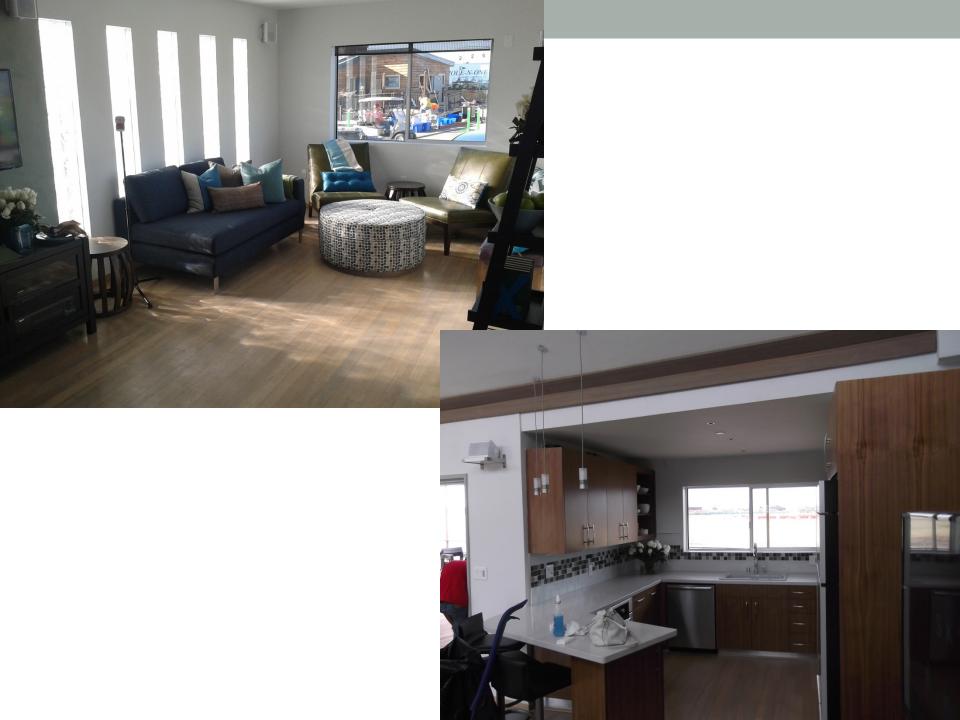




# Design – Radiant House







# Sample Tradeoff

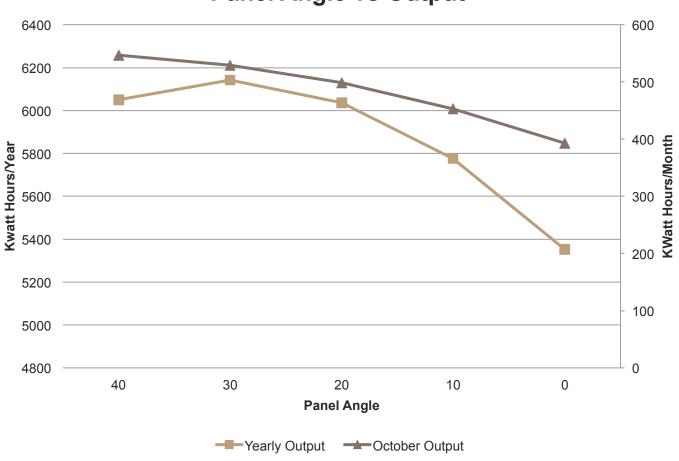
- Solar Panels
  - What type?
    - High efficiency, high cost (\$2.5/watt, 20% efficient)
    - Lower efficiency, lower cost (\$0.7/watt, 12% efficient)
  - What angle?
    - Ideal is perpendicular to the sun ~35 deg., but self shades
    - Integrated roof line, ~20-25 deg.
  - How much of roof for PV vs. Solar Thermal?
    - Thermal, ~50% efficient
    - Hot water less versatile than electricity
- Cost/ Energy use vs. production/ Points

# Effect of Panel Slope

Angle	Yearly Output
40	6051
30	6143
20	6037
10	5775
0	5353

# Panel Slope Effect

### **Panel Angle vs Output**



# Summary

- SCU has utilized the Solar Decathlon competition as a focal point for sustainable development
- This experience has led us naturally to the Tiny House Contest

### TINY HOUSE

# Tiny House in Context



- The Tiny House movement is part of an international drive to minimize the cost
- and the ecological footprint of housing, while expanding choice and opportunities
- The tiny house contest is a newly created intercollegiate contest for California colleges and universities.





And the people who live in them

The tiny house phonomenon redefines what makes a house a home, empowers the people for a better future and leads a movement that breaks the mold every day. Tiny house people come from all walks of life. This is their story.



#### SIXTY-EIGHT PERCENT

of tiny house people have no mortgage, compared to 29.3% of all U.S. homeowners.

#### YOU CAN BANK ON IT



#### A HOME THAT YOU OWN



78% of tiny house people own their home, compared to 65% of homeowners with traditional houses.2

### THE REAL COST OF HOUSING X



### TINY HOUSE, BIG LIVING





#### ISLAND SAVINGS TIME

32% of tiny house people have more than \$10,000 saved for retirement.

of tiny house people have less than \$5,000 saved for retirement.





### GIVE YOURSELF



### THE FAIRER SEX WINS



EARNING \$478 more annually than



Tiny house people are twice as likely to have a masters degree, while they are on par with the average college graduation rates.





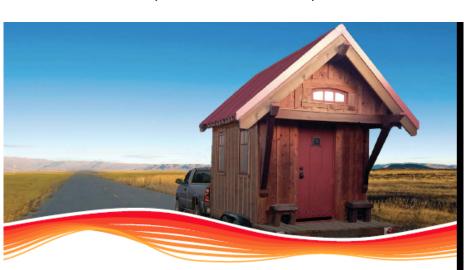






### 2016 Tiny House Competition

- Sponsored by SMUD
- Based on SD, but simplified
- 100-400 sq ft built on trailer, net zero, off grid
- October 10-16, 2016, on Cosumnes River College campus
- 10 teams including: UCB, UCSC, SJCC, Laney, Chico, Sac State, CRC



### rEvolve House

- What's in a name?
- Ripple Refract Radiant ... rEvolve
- Evolution of Housing





### **Contest Scoring**

- Architecture (300)
- Energy (300)
  - Net zero
  - Energy balance, consistency, and calcs
  - Appliances and cooking
  - Lighting and comfort
- Home life (200)
  - Includes cost target of \$25k, not incl. trailer and labor
- Communication (200)

# CRC School Map

#### Tiny House Competition

Cosumnes River College, Parking Lot E





#### **Team**

- Team organized in November 2014
- Met weekly, winter and spring
- 4 students worked over last summer
  - Initial design and analysis
  - Trailer specified, bought, and received
  - Partner chosen for receipt of rEvolve House
- "50%" drawings due November
- Two meetings per week in the fall
- Winter & spring ~25 enrolled in Tiny House course
- 10 students hired over this summer for construction of the house

# Early Design



Jan 2015 Team Brainstorming -

Charrette 1

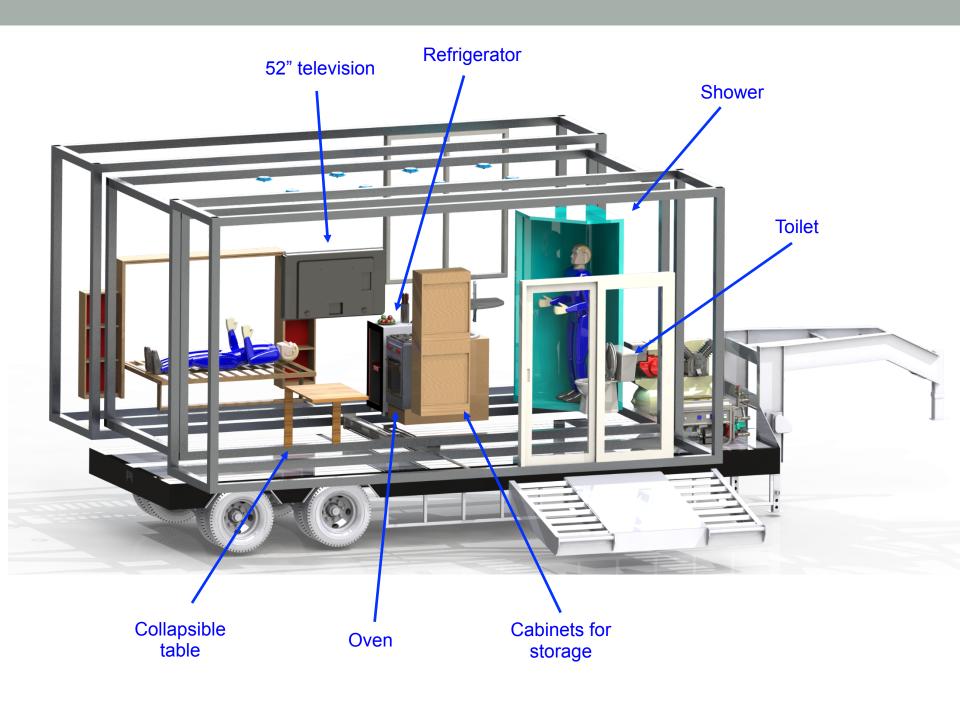




### Second Charrette Feb 2015



Also had more ambitious design ideas **Final concept** Vents with skylight feature Window Sliding glass front door Removable Collapsible Bed 8.5' x 30' trailer staircase





## Trailer



## Design Fall 2015 – rEvolve House

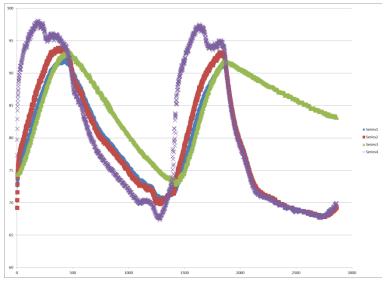


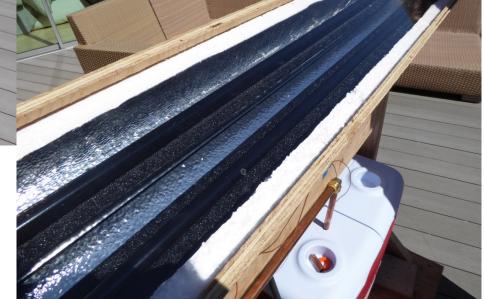




# Summer prototyping











#### Partner

- Operation Freedom Paws
- San Martin NGO dedicated to training and providing resource dogs to vets and others in need
- We train the individual to train their own dog, and then certify them together as a service dog team in a 48-week program. Most of the dogs come from rescue shelters. This unique opportunity enables our clients to feel safe and secure, and to manage their day-to-day lives. The very special therapeutic canine-human relationship helps them get back out in their communities and begin to view their future with renewed hope.











### Since Summer 2015

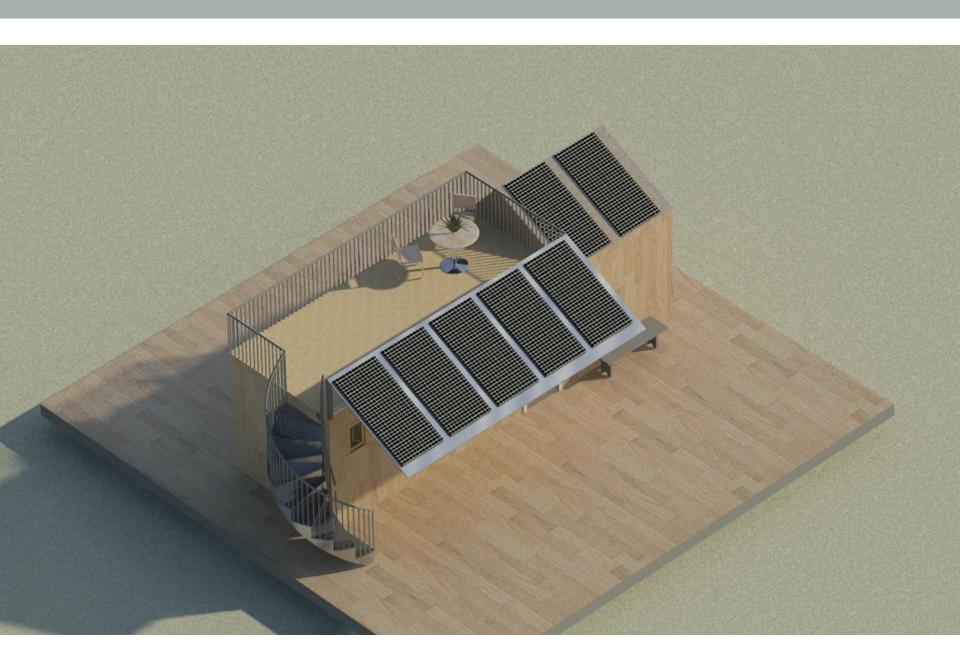
- Team developed a more structured approach
- Design sub-teams were formed and leadership emerged
- Total review of the summer design
- Much more detailed design and analysis was undertaken













# Fly Through



### **New Contacts/Partners**

- GeoFaze SIPs
- Colossun



HOME

SIP NEWS

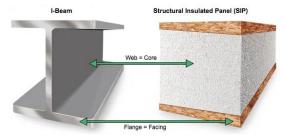
PORTFOLIO

RESOURCES

CONTACT US



#### STRUCTURAL INSULATED PANELS



Structural Insulated Panels (SIPs) consist of a foam core (EPS) sandwiched by two engineered wood facings (OSB). SIPs are a high-performance building system for residential and commercial construction. SIPs are manufactured under factory controlled conditions and can be fabricated to fit nearly any building design. SIPs are the most airtight and well insulated building systems available. An airtight SIP building will use less energy to heat and cool, allow for better control over indoor environmental quality, and virtual eliminate construction waste.



■ Mariposa Meadows

**OSB** is made from fast-growing, small-diameter trees that can be harvested from plantations, avoiding the need for cutting old-growth trees. Even the smallest scraps of wood can be turned into OSB, virtually eliminating waste.

#### **EPS FOAM** is a recyclable material that is completely inert in the environment, and is in fact often used as a soil additive. Producing EPS foam insulation requires less energy than producing fiberglass insulation, and no CFCs are used in the process.

0



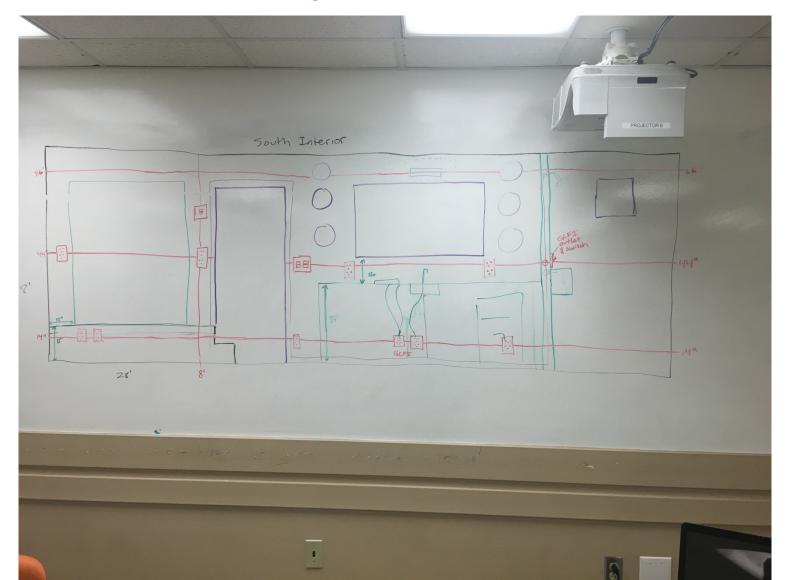
#### **ENERGY EFFICIENCY**

SIP homes require up to 50% less energy to heat and cool than stick-framed homes, meaning less fossil fuel consumption and fewer greenhouse gas emissions. The efficiency of a SIP building is a result of both the air-tight envelope the panels create, and the substantially higher R-Value of SIPs when compared to stick-framed walls.

SIP panels release no volatile organic compounds (VOCs). Furthermore, because SIP-built structures are so air-tight, indoor air quality can be closely controlled, a huge advantage for those with



# Detailed wall layouts





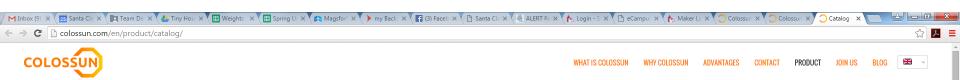






# Other issues to deal with, such as weight

Team	Item	Weight (lbs) Location 10090.95		Limit	remaining	remaining	
				9	940 -150.9	95	
Civil	outside door	100s				1416.	
Electrical	Solar panel	357S					
Mech	Water pump	2	28.6E				
Need to weigh							
	Inverter		62W				
	Charge controler		11W				
	Batteries		520W				
	Fridge		52S				
	Toilet		26W				
	Tv		12NE				
	wall mount		9NE				
	stove		15.2S				
	t oven		17S				
	hvac		86E tongue				
	smoke detector		1middle				
	Misc		100Everywhere				
	AC breaker panel		20W				
	dc		24W			structure	
	bathroom door		100				
	kit win		120				
	bath windoq		25s				
	e window		100e				
	window		75n				
	bathroom window		120n				
	kit win		25n				
	sips		900n				
	sips		300e				
	sips		900s				
	sip		300w				
	roof	1	500m				
	plywood sub floor		525m				
	trailer insulation		20m				
	platform for bed		350E				
	bathroom wall		200				
	cold water tank		24E				
	hot water tank		16e				
	grey water tank		82e				
	filtration		25e				
	shower head		1w				
	kitchen sink		18s				
	bathroom sink		16w				
	flash water heater		7e				
	bed		430e				
	Misc		30				
	pipes		20				
	roof decking		325				
	siding		170				
	cabinets railing		240				
	roofing shingles		40				
	back splash tiles		70				
	drywall		580				
	towel rack		7				
	faucet		6 200S				





#### COLOSSUN SPVG - 9

COLOSSUN SPVG - 15 COLOSSUN SPVG - 40 COLOSSUN SPVG - 50

COLOSSUN SPVG 9 is a photovoltaic generator designed for residential customers. If you generate the energy you consume, you reduce the power purchase bills and you get significant savings. This model has an installed power of 9 kWp per machine. At present it is the most profitable photovoltaic system, because of its performance and its very competitive acquisition cost. Up to 40% increased yield of the solar panel. This produces as stable electrical power during all hours of direct sunlight.



DC Power Rating:	8.960 Wp
Voltage DC:	309.12 V
DC intensity:	24.87 A
AC Power Rating:	8.60 kW
Maximum system efficiency:	97.7 %
Total area:	75 m2
PV area:	50.50 m2

#### The solar installation built with the best components:

- > COLOSSUN Tracking System CTR 1.0: 1u.
- > FOTOSSUN PV panels CFS320M: 28u.
- > INVERSSUN CIS8.6TL: 1u.
- > CLS Control System 2M: 1u.







































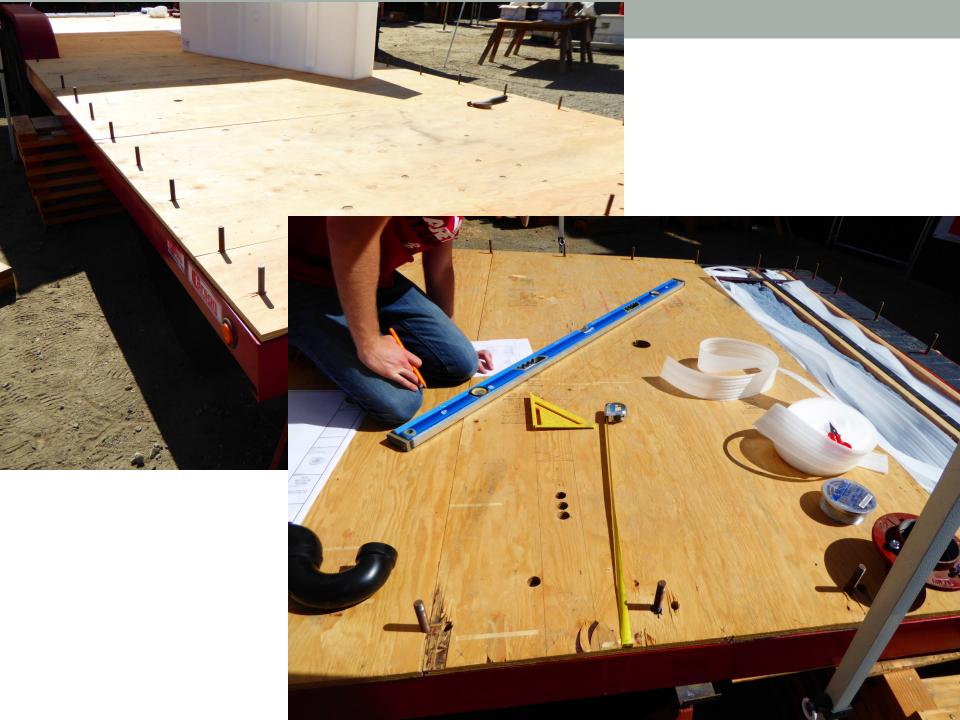
#### Conclusion

- SCU is committed to support hands-on learning experiences for our students
- SCU Tiny House rEvolve is "in it to win it!"
- Find us/like us: rEvolvehouse.com, Santa Clara Tiny House (facebook), Youtube, etc.











# **Questions?**

